

ASTM A513-88/ASME SA513 ELECTRIC RESISTANCE WELDED CARBON AND ALLOY STEEL MECHANICAL TUBING

1. SCOPE

1.1 This specification covers electric-resistance-welded carbon and alloy steel tubing for use as mechanical tubing.

1.2 This specification covers mechanical tubing made from hot- or cold-rolled steel.

1.3 This specification covers round, square, rectangular, and special shape tubing.

Type	Size Range (Round Tubing)
Electric-Resistance-Welded Tubing from Hot-Rolled Steel	outside diameter from 3/4 to 15 in. (19.0 to 38.1mm) wall from 0.065 to 0.650 in. (1.65 to 16.50mm)
Electric-Resistance-Welded Tubing from cold-Rolled Steel	outside diameter from 3/8 to 8 in. (9.52 to 203.2mm) wall from 0.028 to 0.134 in. (0.71 to 3.40mm)

1.4 Optional supplementary requirements are provided and when desired, shall be so stated in inch-pound units are to be regarded as the standard.

1.5 The values stated in inch-pound units are to be regarded as the standard.

Tube Cutting

Tube Chamfering

Tube Deburring

Tube Coiling

Tube Grooving

Tube Beveling

Tube Threading

Tube Spool Pieces

Tube Bending

JIS Number and Corresponding Foreign Standards

JIS			ASTM			BS			DIN			NF			ISO			Index Number
Standard Number	Grade	Type	Standard Number	Grade	Type	Standard Number	Grade	Type	Standard Number	Grade	Type	Standard Number	Grade	Type	Standard Number	Grade	Type	
G3445	STKM11A	C	A512	MT1010	C	1717	ERWC1	C	2391	St30Si	C				3304	R28	C	C017
			A513	MT1010	C					St30A1	C				3305	"	C	
									2393	St28	C				3306	"	C	
										RSt28	C							

								2394	St28	C									
									USt28	C									
									RSt28	C									
	STKM12A	C	A512	MT1015	C	1717	ERWC2	C	2391	St37-2					3304	R33	C		
			A513	MT1015	C	6323	HFS3	C		RSt37-2					3305	"	"		
	STKM12B	C	A512	MT1015	C				2394	St37-2					3306	"	"		
			A513	MT1015	C					Ust38-2									
			A519	MT1015	C					RSt-2									
	STKM12C	C				1717	CEWC2	C				A49-322	TU37b	C					
						"	CFSC3	C				A49-327	TU37b	C					
						6323	CFS3	C											
						"	CFSC3A	C											
	STKM13A	C	A312	MT1020	C	1717	ERWC3	C	2391	St45	C	A49-324	TU37b	C	2937	TS4	C		
			A513	MT1020	C				2393	St44-2	C	A49-330	TU37b	C	3304	R37	"		
									2394	St44-2	C	A49-343	TU38b	C	3305	"	"		
	STKM13B	C	A513	MT1020	C										3306	"	"		
	STKM13C	C				1717	CEWC3	C											
						"	CFSC4	C											
						6323	CFS4	C											
	STKM14A	C	A513	MT1020	C	6323	HFS4	C							2937	TS9	C		
															3304	R42	"		
	STKM14B	C				6323	HFS5	C							3305	R42	C		
	STKM14C	C													3306	"	"		
	STKM15A	C	A513	1030	C														
			A519	1030	C														
	STKM15C																		
	STKM16A	C	A519	1040	C							A49-311	TUXC35	C					

